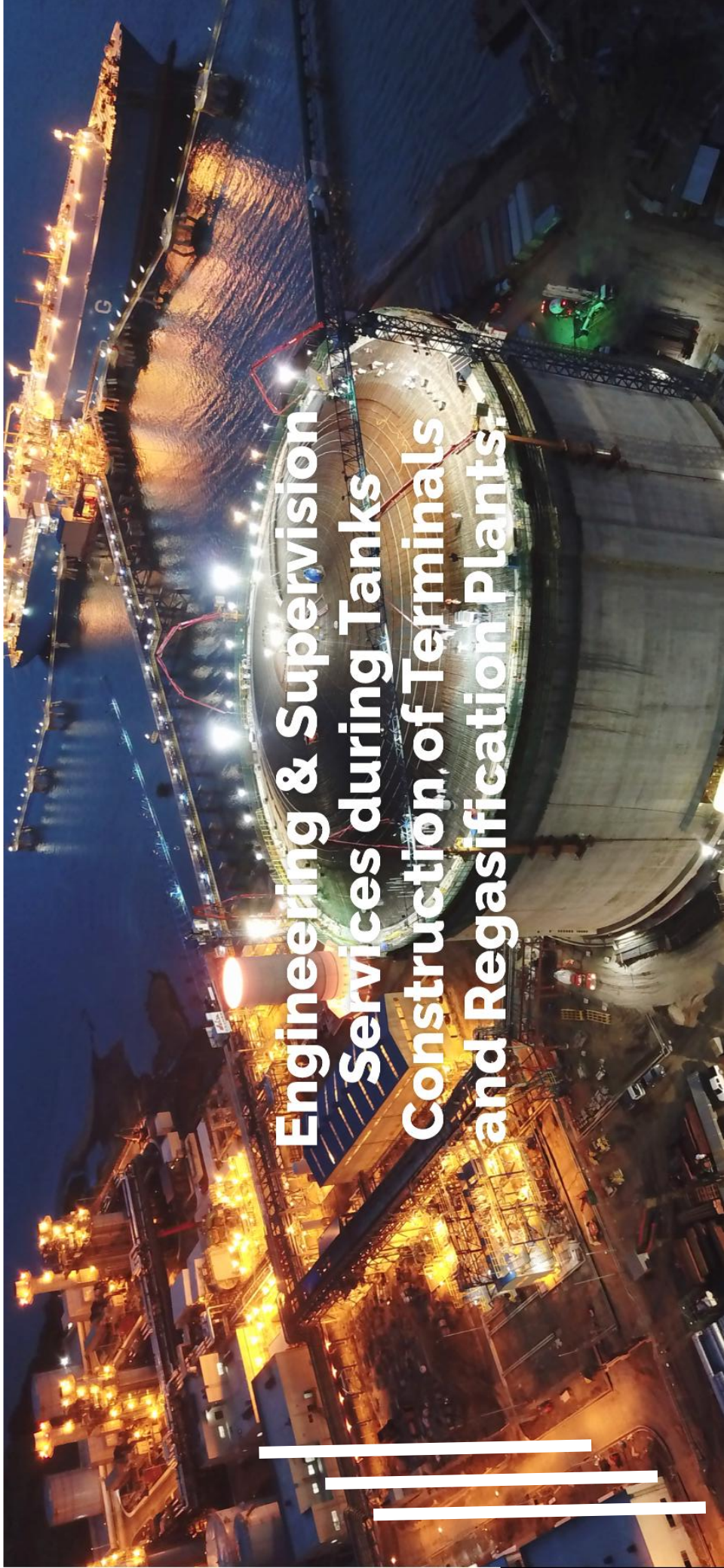
www.soldoza.com

2026

Commercial Brochure

SoldOza



SoldOza S.L. – B65577181

Las Madreselvas St. 4, 33423, Llanera,
Asturias - Spain

Polígono Sia Copper, Edificio Centro Astur, oficina 2J-bis. 33420 Lugones,
Asturias - Spain

We are a team of professionals with more than 20 years of experience, specialized in LNG, Oil & Gas Plants, Solar Thermal and Chemical Plants. We've participated in the Engineering and Construction of tanks and vessels for different Applications in the BID, FEED, EPC, PRE-COMMISSIONING, COMMISSIONING, MAINTENANCE AND REPAIR stages.

We are committed to serving our clients, dedicated to developing relationships based on the quality of the work, creating satisfaction and trust.

Knowledge is one of our main pillars; this is why we have always devoted a significant amount of resources and effort to technological research, benchmarking, and technical studies on welding themes, creating knowledge that we make available to our clients as part of our services.

With a deep knowledge of the global market, we face challenges with the utmost seriousness and competitiveness. With this philosophy, SoldOza strengthens its relationships and alliances in the world market.

Pablo Zaeta



OUR PROJECTS

PER BUSINESS AREAS

The projects in which we have participated according to our business areas.

SoldOza Engineering

SoldOza Construction Consultant & Supervision

SoldOza Audit & Certification

SoldOza Technical, Metallurgical & Metallographic Studies

SoldOza Welding & NDE

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

SOLDOZA S.L.
Poligono Sia Copper
Edif CentroAstur, oficina 2 J-bis
Asturias
Lugones
33420
Spain

Holds Certificate No: **FS 804046**

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Consulting, Supervision and Management of Tanks Pressure Vessels and Piping for Storage Terminal Construction Projects, Oil and Gas and Power Generation. Activities are related to IAF Sector 34.

For and on behalf of BSI:

David Fardel, Country Manager, Assurance - Continental Europe

Original Registration Date: 2024-03-29
Effective Date: 2024-03-29
Latest Revision Date: 2024-04-05
Expiry Date: 2027-03-28

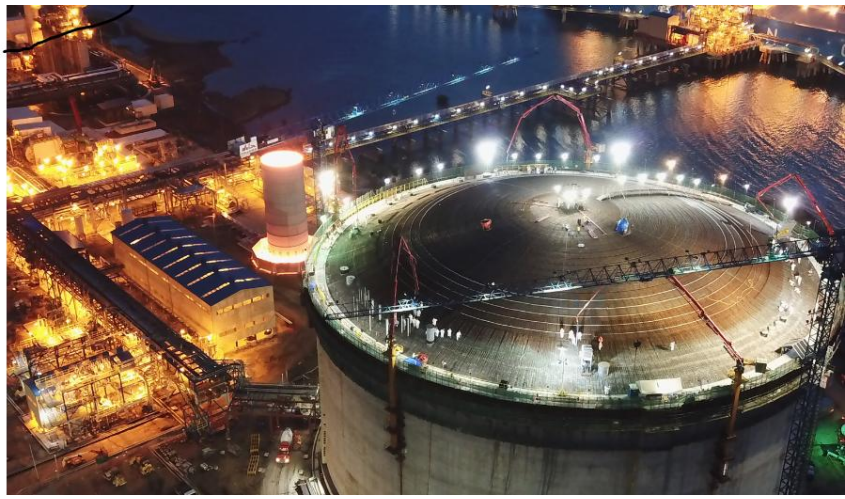
...making excellence a habit.™

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.
An electronic certificate can be authenticated online.
Printed copies can be validated at www.bsigroup.com/ClientDirectory

Information and contacts: BSI Group Italia srl, via Fara 35, Milano, Italy, phone: +39 02 6679091
A Member of the BSI Group of Companies.

SoldOza
Engineering

- Preparation or review welding consumables specifications and base material specifications in accordance with contractual requirements.
- Engineering drawing preparation and review and design of welded joints.
- Welding Processes & Consumables Selection and Estimation.
- Technical acceptance of suppliers or subcontractors offers.
- WPS & PQR Qualifications, Mechanical test witnessing.
- Review and comments construction Procedures and Method Statements.
- Review and acceptance of the NDE Procedures.
- Preparation of the Inspection Test Planning (ITP's).



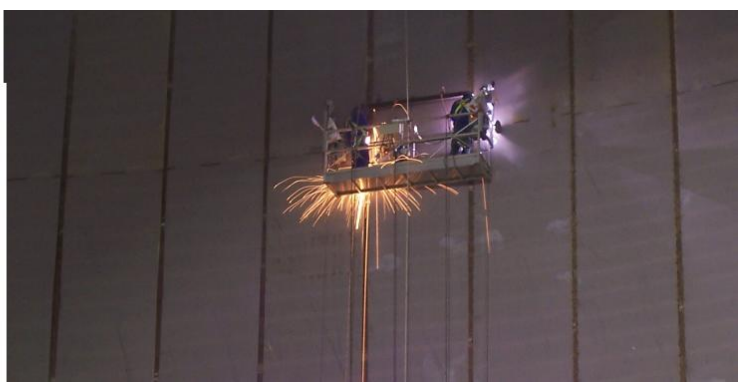


SoldOza
Construction Consultant & Supervision

- Works alongside the Site Management Team with regards to all contracts and negotiations with the EPC contractor.
- Provides support to the CMT staff for a variety of tasks including Contractor's adherence to project requirements, engineering review, evaluating and monitoring progress and field quality assurance, review invoice documentation and tracking and remedying issues.
- Leads the team in monitoring and forecasting contract cost and schedule, including reviewing progress payments.
- Interfaces and coordinates with the contractor, construction managers, engineering managers, design engineers and owner's representatives to aim project targets.
- Interfaces with Document Control to develop, maintain and track various logs, reports and correspondence as required to follow up the contractor advance.
- Chairs meetings, review minutes and follow-up actions, identifies issues and follows through until resolved.
- Supports the Construction with contract documentation, contractor's contract compliance, community relations, procurement interface and monitoring the contractor's safety, quality, cost and schedule performance.
- Review and comments construction Procedures and Method Statements.
- Review and acceptance of the NDE Procedures.
- Works with engineers and start-up managers to ensure efficient turnover and coordinates with operation and maintenance staff.
- Start-up of welding activities for more critical processes/projects or for new welding processes and monitoring of welding results and consumption of welding consumables by the project.
- Support and promote Quality Systems and HSE during construction phase.

SoldOza
Welding & NDE

- The knowledge is one of our main pillars, this is the reason why we have always devoted a significant amount of resources and effort to technological research, benchmarking, and technical studies on welding themes, creating knowledge, that we make available to our clients as part of our services.





SoldOza
Technical, Metallurgical & Metallographic Studies

As a collaborator of the Thermal Projection Center of the University of Barcelona and as a Member of the Royal European Academy of Doctors we have access to Metallographic study equipment such as Optical Microscopes, SEM and TEM, micro and nano-hardness, X-Ray Fluorescence, etc. To develop metallurgical studies in the areas of:

- Failure Analysis / Root Cause Analysis.
- Microstructural Analysis.
- Analysis of defects in welding and implementation of corrective measures to reduce their occurrence and repeatability.
- Products benchmarking an Metallurgical Analysis.

SoldOza
Audit & Certification

- Conformity Evaluation in the Construction of the Tank, Hydrostatic Test and LNG Filling.
- Review of the Test Packs of the different Piping systems, such as NG, LNG, NI, FF.
- Review of the different tests of the piping systems before the Commissioning stage, to ensure compliance.
- Review of the results of the NDE of the different ferrules and bottom of the storage tank.
- Identification of Deviations and Nonconformities, related to construction non-compliance according to API 650 standards | API 620 | API 653 | IN 14015 | EN 14620, and scope of the Project.
- Delivery of a Quality Certificate, ensuring Compliance in the Conformity Assessment throughout the Construction stage.



SoldOza
RCA - Root Cause Analysis



Together with specialized partners and a highly experienced technical team, we have developed a service line focused on the prevention and analysis of failures in systems, equipment, processes, and components.

Through a methodology based on ISO 62740 — Initiation, Fact Establishment, Analysis, Validation, and Presentation of Results — we combine laboratory capabilities, technical inspection, and engineering judgment to determine the root causes of failures and establish effective corrective and preventive actions aimed at preventing the recurrence of events.

Our services include:

- Failure analysis in processes, components, systems, equipment, and facilities.
- Review of causes associated with the environment, procedures, operation, and use.
- Collection, evaluation, and traceability of evidence.
- Identification of root causes and definition of preventive and corrective actions.
- Analysis of pipelines, turbines, structures, and industrial equipment.
- Review of operating and maintenance conditions.
- Metallurgical, mechanical, and design verification.
- Forensic materials engineering.

PRODUCTS
OUR SERVICES



ENGINEERING



CONSTRUCTION & QA-QC MANAGEMENT



CONSULTANT & SUPERVISION



TECHNICAL STUDIES



AUDIT & CERTIFICATION



RCA

SoldOza
Construction Consultant & Supervision



Características

- ✓ Revisamos toda la documentación relacionada al proyecto, verificando su cumplimiento.
- ✓ Desplegamos turnos de Supervisión las 24 horas del día, de Lunes a Sábado.
- ✓ Cubrimos en campo la Supervisión del avance del trabajo, alineados a lo planfiicado, identificando desviaciones entre el área de Ingeniería y Construcción.
- ✓ Acompañamos en las gestiones de No Conformidades, Desviaciones, Hallazgos, Revisión de Test Pack, Walkdown y demás detalles, relacionados a las necesidades de nuestro cliente.

Characteristics

- ✓ We review all the documentation related to the project, verifying its compliance
- ✓ We deploy Supervision shifts 24 hours a day, from Monday to Saturday.
- ✓ We cover in the field the Supervision of the progress of the work, aligned to what was planned, identifying deviations between the Engineering and Construction area.
- ✓ We assist in the management of Non-Conformities, Deviations, Findings, Test Pack Review, Walkdown and other details, related to the needs of our client.

OUR QUALITY MANAGEMENT

We develop a methodology supported by an information control and management platform

PASO 01 — INPECTION & SUPERVISION

PASO 02 — OBSERVATIONS LOG

PASO 03 — MANAGED NON CONFORMANCE

PASO 04 — DASHBOARDS & REPORTS



Audit & Certification
Product Conformity Assessment
Tanks and Piping

Somos un grupo de profesionales, especializados en Terminales de GNL, Plantas Oil & Gas, y Plantas Termosolares y Químicas, con una vasta experiencia en el desarrollo de la Ingeniería y Construcción de tanques y recipientes de almacenamiento, en sus diferentes etapas, comprometidos con el servicio a nuestros clientes, basado en nuestros valores organizacionales de **C**onfianza, **C**ompromiso, **C**onocimiento y **C**alidad, con lo cual buscamos ser un referente mundial en el Sector Industrial.

La empresa se compromete a promover y apoyar la gestión en las operaciones y la satisfacción de nuestros clientes, con el estricto cumplimiento de los requisitos legales y reglamentarios, contando con personal competente y comprometido en la mejora continua, mediante el enfoque en procesos y pensamientos basados en los riesgos asociados.

OBJETIVOS DE CALIDAD

Se consideran los siguientes objetivos conforme a los compromisos expresados en la Política de Calidad:

- Incrementar de manera continua la satisfacción del cliente, asegurando el cumplimiento de sus requisitos, así como los legales y reglamentarios aplicables.
- Mantener y fortalecer la fidelidad de nuestros clientes, mediante la provisión constante de servicios conformes y confiables.
- Mejorar de forma continua la eficacia de nuestros procesos, optimizando los tiempos de respuesta y la atención a las necesidades del cliente.
- Reducir los costos derivados de la no conformidad, a través de la prevención, el análisis de causas y la mejora continua del sistema de gestión de la calidad.

Todos quienes integramos a SoldOza, somos conscientes y nos comprometemos a cumplir lo antes mencionado.

Aprobada en enero 2026.



OUR CUSTOMERS

JMT Consulting Pte Ltd

FCC

TECNICAS REUNIDAS

Vopak

AES we are the energy

RENAISSANCE HEAVY INDUSTRIES

Linde

enadom

thyssenkrupp

cobra GRUPO

CERRO DOMINADOR CONCENTRATED SOLAR POWER

Q Energy

acciona



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